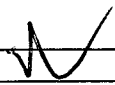
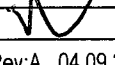


Date: Tuesday, 03/04/2007 10:12:39 AM
 User: Linda Lacelle

Process Sheet

1185

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VERTICAL REFERENCE DOOR 212/412
Job Number : 31385	
Estimate Number : 10887	
P.O. Number : N/A	Part Number : D412711011
This Issue : 03/04/2007 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 20/03/2007 Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run : 30713	Material : N/A
Written By : 	Due Date : 02/04/2007 Qty: 1 Um: Each
Checked & Approved By : 	
Comment : Est Rev:A 04.09.29 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412711041	Vertical Ref. Door Assy
-----	------------	-------------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

36368

4.0	D412711111	Wiring Harness, 212/412
-----	------------	-------------------------

**Comment:** Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

5.0	EA2046915412	Instrument Panel, 412
-----	--------------	-----------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

Date: Tuesday, 03/04/2007 10:12:40 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 31385

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 EA20469-15-412 Instrument Panel, 212/412

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: _____

PPP Rev: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U of 07-04-04

Work Order Number: 43562 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Door to Vertical Reference Door.

Resolution:

Co-Pilot Door p/n 204-030-853-125 modified as per STC No. SH 92-55.

P/N D412-711-111 wiring harness W/O 43231 and P/N EA 20469-15-412 instrument panel W/O42231 supplied with door.

1.1 Work Done By: John Waite

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 4/2/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILO EA	LT-07-001624	New	1
	20469-03 and D412-711-101			
412-110-103	DOOR HANDLE W/LOCK	LT-06-006231 1	New	1
110-070-41	SEAL	LT-07-004402	New	14

Squawk: 1.2

Discrepancy:

prep and paint interior and exterior

Resolution:

Painted as required

1.2 Work Done By: Colin Gould

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Monday, 1/22/2007 10:48:33 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR ASSEMBLY
 Job Number : 30368
 Estimate Number : 10902
 P.O. Number : Part Number : D412711041
 This Issue : 1/22/2007 S.O. No. : Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : 11 Type : PURCHASED PARTS Drawing Revision : N/A
 Previous Run : 30367 Material : N/A
 Written By : Due Date : 1/29/2007 Qty: 1 Um: Each
 Checked & Approved By : 01.01.22
 Comment : Est Rev. A 04.08.18 New Issue KJ/DS

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 3362 to Eagle Copters

C207/03/20 ①

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

2.0 D412711104 Replacement Bubble Windo



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window

1 EA20469-05 Rubber Strip

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 1/22/2007 10:48:33 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 30368

Part Number: D412711041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1	EA20469-06	Aluminum Strip _____
1	EA20469-07	Angle _____
1	EA20469-08	Placard _____
1	EA20469-10	Rear Rib Assy _____
1	EA20469-11	Angle _____
1	EA20469-12	Fwd Rib _____
1	EA20469-13	Window _____
1	EA20469-14	Window Retainer _____
1	EA20469-16	Armrest Assy _____
1	EA20469-17	Angle _____
1	EA20469-18	Door Inner Skin _____
1	EA20469-21	Door Cover Panel _____
2	EA20469-23	Link _____
1	EA20469-24	Rod _____
1	EA20469-25	Arm Assy _____

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

14	AN3-3ABolt	_____
22	AN3-4ABolt	_____
24	AN3-7ABolt	_____
6	AN960-6L Washer	_____
90	AN960-10L Washer	_____
34	CR3242-4-2 Rivet	_____
135	MS20426AD3-3 Rivet	_____
140	MS20426AD4-3 Rivet	_____
25	MS20470AD3-3 Rivet	_____
90	MS20470AD4-3 Rivet	_____
24	MS21042L3 Nut	_____
2	MS21042L06 Nut	_____
13	MS21069L3 Nut Plate	_____
8	MS21069L08 Nut Plate	_____
1	MS21071L3 Nut Plate	_____
1	MS21071L08 Nut Plate	_____
9	MS21075L3 Nut Plate	_____
2	MS24677-12 Screw	_____
6	MS27039-1-09 Screw	_____

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: FD Date: 07/04/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 1/22/2007 10:48:33 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 30368

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5-Apply Dart P/N & B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

①
D412711041/05

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



FAX

Joe Djorganoski

Senior Project Manager

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: jdjorg@eaglecopters.com

Eagle Copters Maintenance Ltd

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

DATE: April 02.07

TIME: 11:10 AM

No. Pages (w/cover pg.): 5

TO: Linda - Purchasing Dept.

COMPANY: DART AEROSPACE

Phone: 1-613-632-5200

Fax: 1-613-632-1053

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

Subject: Your PO. 00003362 March 20 2007 ; Eagle w/o 43562

Hello Linda,

Please find enclosed paper work for VRD.

Any questions please do not hesitate to contact me.

Regards,


Joe Djorganoski

Dart Aerospace Ltd.

Date: Monday, 1/22/2007 10:40:30 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR ASSEMBLY
 Job Number : 30368
 Estimate Number : 10902
 P.O. Number :
 This Issue : 1/22/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1/1 Type : PURCHASED PARTS
 Previous Run : 30367
 Part Number : D412711041
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 1/29/2007 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev. 04.08.18 New Issue KJ/DS

Additional Product

Job Number:

Seq. #: Machine Or Operation: Description:

1.0 PG PURCHASING

Comment: PURCHASING

Issue P/O: 3362 to Eagle Copters

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

2.0 D412711041 Replacement Bubble Window

Comment: Qty: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

3.0 OUTSIDE SERVICE OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-149 LH Co-pilot Door

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window LT-07-00 1624

1 EA20469-05 Rubber Strip

D2046902 Sheet

Date: Monday, 1/22/2007 10:48:33 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 30368

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

- | | | | |
|---|------------|------------------|----------|
| 1 | EA20469-06 | Aluminum Strip | ✓ |
| 1 | EA20469-07 | Angle | ✓ |
| 1 | EA20469-08 | Placard | ✓ |
| 1 | EA20469-10 | Rear Rib Assy | ✓ |
| 1 | EA20469-11 | Angle | ✓ |
| 1 | EA20469-12 | Fwd Rib | ✓ |
| 1 | EA20469-13 | Window | ✓ |
| 1 | EA20469-14 | Window Retainer | ✓ |
| 1 | EA20469-16 | Armrest Assy | w/ 43547 |
| 1 | EA20469-17 | Angle | ✓ |
| 1 | EA20469-18 | Door Inner Skin | ✓ |
| 1 | EA20469-21 | Door Cover Panel | ✓ |
| 2 | EA20469-23 | Link | w/ 43547 |
| 1 | EA20469-24 | Rod | w/ 43547 |
| 1 | EA20469-25 | Arm Assy | w/ 43547 |

Joe
2007/04/02

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

- | | | |
|-----|----------------------|---|
| 14 | AN3-3ABolt | ✓ |
| 22 | AN3-4ABolt | ✓ |
| 24 | AN3-7ABolt | ✓ |
| 6 | AN960-6L Washer | ✓ |
| 90 | AN960-10L Washer | ✓ |
| 34 | CR3242-1-2 Rivet | ✓ |
| 135 | MS20426AD3-3 Rivet | ✓ |
| 140 | MS20426AD4-3 Rivet | ✓ |
| 25 | MS20470AD3-3 Rivet | ✓ |
| 90 | MS20470AD4-3 Rivet | ✓ |
| 24 | MS21042L3 Nut | ✓ |
| 2 | MS21042L06 Nut | ✓ |
| 13 | MS21069L3 Nut Plate | ✓ |
| 8 | MS21069L08 Nut Plate | ✓ |
| 1 | MS21071L3 Nut Plate | ✓ |
| 1 | MS21071L08 Nut Plate | ✓ |
| 9 | MS21075L3 Nut Plate | ✓ |
| 2 | MS24677-12 Screw | ✓ |
| 6 | MS27039-1-09 Screw | ✓ |

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

Date: Monday, 1/22/2007 10:48:33 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 30368

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6-Apply Dart P/N & B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

2007/04/02

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2007/04/02

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: EAGLE SK

2007/04/02

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

①

2007/04/05

Job Completion



U 8704.04



FAX

Joe Djorganoski

Senior Project Manager

Toll-Free: 1-800-564-6469
Tel: (403) 250-7370, Fax: (403) 250-7584
e-mail: jdjorg@eaglecopters.com
Eagle Copters Maintenance Ltd.
823 McTavish Road NE
Calgary, Alberta, Canada T2E 7G9

DATE: April 05.07
TIME: 11:10 AM
No. Pages (w/cover pg.): 6

TO: Brigitte - Shipping Dept.
Dale - Quality Dept.
COMPANY: DART AEROSPACE

Phone: 1-613-632-5200
Fax: 1-613-632-1185

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

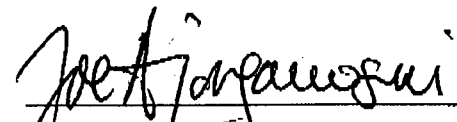
Subject: Your PO 00003362 March 20 2007 ; Eagle w/o 43562

Hello Dale,

Please find enclosed paper work for VRD.

Any questions please do not hesitate to contact me.

Regards,



Joe Djorganoski

Work Order Number: 43562 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Door to Vertical Reference Door.

Resolution:

Co-Pilot Door p/n 204-030-853-125 modified as per STC No. SH 92-55.

P/N D412-711-111 wiring harness W/O 43231 and P/N EA 20469-15-412 instrument panel W/O 42231 supplied with door.

1.1 Work Done By: John Waite

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 4/2/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILO EA 20469-03 and D412-711-101	LT-07-001624	New	1
412-110-103	DOOR HANDLE W/LOCK	LT-06-006231 1	New	1
110-070-41	SEAL	LT-07-004402	New	14

Squawk: 1.2

Discrepancy:

prep and paint interior and exterior

Resolution:

Painted as required

1.2 Work Done By: Colin Gould

* End of Report *

EAGLE COPTERS MAINTENANCE LTD
 823 McTAVISH ROAD N.E. CALGARY ALBERTA T2E 7G5

O.D.T. APPROVAL NO. 6-81

Nomenclature: Door, Copilot
 Manufacturer: DHT Type/Model: 209/205/212
 Part No: 204-030-853-125 Serial No: 7K
 Total time: 1K Work Order: 43562
 T.S.O.: 1K Overhaul: ☐ NEW: ☒
 Inspected: ☐ Tested: ☐ Repair: ☐ Modification: ☒ Removal: ☐
 Previous Certification: 803362, 7043562, (830362)
 The maintenance described has been performed in accordance with the applicable standards of airworthiness.
 DATE: Apr 3/07 NAME OF AUTHORIZED INSPECTOR: [Signature] E.O. 12812 37
 Details of outstanding work and other information on reverse.

EAGLE COPTERS MAINTENANCE LTD

REMARKS

(Details of work performed/reason for removal)
Modified as per SFC No. SH92-55

(Additional work to be performed upon installation)

INSTALLED ON: _____ DATE: _____

EAGLE COPTERS MAINTENANCE LTD

Dart Aerospace Ltd.

Date: Monday, 1/22/2007 10:40:30 AM
User: Kim Johnston

Process Sheet

Customer : CU DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR ASSEMBLY
 Job Number : 30368
 Estimate Number : 10902
 P.O. Number :
 This Issue : 1/22/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1 / Type : PURCHASED PARTS
 Previous Run : 30367
 Written By :
 Checked & Approved By : 07.01.22
 Comment : Est Rev. 04.08.18 New Issue KJ/DS

Part Number : D412711041
 Drawing Number : N/A
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 1/29/2007 Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 3362 to Eagle CoptersC207/03/20 @

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

2.0

D412711184

Replacement Bubble Window



Comment: Qty: 1.0000 Each(s)/Unit Total: 1 0000 Each(s)

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door W/ 43562

Attach serviceable tags

Joe Ai
2007/04/02

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

D2046902 Sheet

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window LT-07-00 16241 EA20469-05 Rubber Strip ✓

Date: Monday, 1/22/2007 10:48:33 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 30368

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

1	EA20469-06	Aluminum Strip	✓
1	EA20469-07	Angle	✓
1	EA20469-08	Placard	✓
1	EA20469-10	Rear Rib Assy	✓
1	EA20469-11	Angle	✓
1	EA20469-12	Fwd Rib	✓
1	EA20469-13	Window	✓
1	EA20469-14	Window Retainer	✓
1	EA20469-16	Armrest Assy	w/o 43547
1	EA20469-17	Angle	✓
1	EA20469-18	Door Inner Skin	✓
1	EA20469-21	Door Cover Panel	✓
2	EA20469-23	Link	w/o 43547
1	EA20469-24	Rod	w/o 43547
1	EA20469-25	Arm Assy	w/o 43547

Material Certification / Proof of Traceability / Certificate of Conformity required

Joe
2007/04/02

3-EAGLE

Pick:

Qty	Part Number	Description	Batch
14	AN3-3ABolt	✓	
22	AN3-4ABolt	✓	
24	AN3-7ABolt	✓	
8	AN960-8L Washer	✓	
90	AN960-10L Washer	✓	
34	CR3242-4-2 Rivet	✓	
135	MS20426AD3-3 Rivet	✓	
140	MS20426AD4-3 Rivet	✓	
25	MS20470AD3-3 Rivet	✓	
90	MS20470AD4-3 Rivet	✓	
24	MS21042L3 Nut	✓	
2	MS21042L06 Nut	✓	
13	MS21069L3 Nut Plate	✓	
8	MS21069L08 Nut Plate	✓	
1	MS21071L3 Nut Plate	✓	
1	MS21071L08 Nut Plate	✓	
9	MS21075L3 Nut Plate	✓	
2	MS24677-12 Screw	✓	
6	MS27039-1-09 Screw	✓	

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

Date: Monday, 1/22/2007 10:48:33 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 30368

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5-Apply Dart P/N & B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to Dart/Kit to be stocked at Eagle

4/24/02
[Signature]

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

4/24/02
[Signature]

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: EAGLE SK

4/24/02
[Signature]

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

